## Amendments to the Claims:

- 1. (Currently Amended) A plate of wood material; having first and second-sides, wherein wood fibres or wood chips or flakes and synthetic particles or fibres, respectively, are compressed to a panel by a heat compression process, a portion of the wood chips or fibres are substituted by a milled or fibrillated agglomerate of mixed synthetics of waste material from waste removal which are added to the wood chips or wood fibres prior to compression, and [[the]] a particle size of wood chips or flakes or fibres on the first-side-and that-and a particle size of the milled agglomerate on the second-side; is approximately equal.
- (Original) The plate of claim 1, wherein the contents of milled or fibrillated agglomerate is up to 150 % referred to the mass of wood chips or flakes or wood fibres atro.
- (Original) The plate of claim 1, wherein the contents of milled or fibrillated agglomerate is above
   150 % referred to the mass of wood chips or flakes or fibres atro.
- 4. (Previously Presented) The plate of claim 1, wherein the particle size is 0.05 to 2.0 mm.
- 5. (Previously Presented) The plate of claim 4, wherein the particle size is smaller than 1.0 mm.
- (Original) The plate of claim 1, wherein the content of milled agglomerate of a low melting pure
  plastic fraction from collection systems of waste removal is added.
- (Original) The plate of claim 6, wherein the content of added milled pure fraction plastic agglomerate is up to approx. 100 % referred to the contents of milled or fibrillated agglomerate of mixed plastics.
- (Previously Presented) The plate of claim 6, wherein the agglomerate of pure fraction plastics is essentially of remains of synthetic sheets or films.

- 9. (Original) The plate of claim 1, wherein it consists of at least 2 layers, a first layer being composed of wood flakes or fibres, milled or fibrillated agglomerate of mixed plastics and a binding means and the second being composed of wood flakes or fibres, milled or fibrillated agglomerate of pure fraction plastics and binding means, the layers being heat-compressed to a plate.
- 10. (Currently Amended) A method for the manufacture of a wood flake panel, wherein plastics particle or fibres are mixed with wood flakes under addition of a binding means and compressed in a heat-compression process to a plate of predetermined thickness, wherein further agglomerate of mixed plastics from waste removal is milled and mixed with wood flakes prior to compression.
- 11. (Original) The method of claim 10, wherein the agglomerate is milled in a spice mill.
- 12. (Currently Amended) A method for the manufacture of a wood fibre plate wherein plastic particles or fibres are mixed with wood fibres or flakes under addition of a binding means in a heat-compression process to a predetermined thickness, wherein further agglomerate of mixed plastics from waste removal is fibrillated and mixed with wood fibres prior to compression.
- 13. (Original) The method of claim 12, wherein the fibrillating of the agglomerate is carried out by a knife rine flakes.
- 14. (Original) The method of claim 13, wherein wood flakes together with agglomerate is fibrillated and mixed in a refiner.
- 15. (Original) The method of claim 10, wherein agglomerate of a pure fraction plastics from waste removal is milled, and the milled product is added to the mixture at a predetermined content.
- 16. (Original) The method of claim 15, wherein the agglomerate is milled at low temperature, for example in a cryo mill.

- 17. (Original) The method of claim 10, wherein during the mixing cold adhesive is added, preferably urea.
- 18. (Original) The method of claim 17, wherein the mixing is carried out in a glueing drum.
- 19. (Cancelled)
- 20. (Currently Amended) A wood flake or wood fibre plate, the wood flake or wood fibre plate comprising wood chips or wood fibres and a milled or fibrillated agglomerate of mixed plastics from waste removal, wherein a particle size of wood chips or wood fibers and a particle size of the milled agglomerate are approximately equal.